

UNITS: INCHES

ROTATION FROM NDE

<input checked="" type="checkbox"/> CCW	<input type="checkbox"/> CW

NOTES:

1. MAIN CONDUIT BOX MAY BE ROTATED IN 90° INCREMENTS
2. STANDARD PRODUCT USES BI-DIRECTIONAL FAN. OPPOSITE ROTATION AVAILABLE ONLY BY CONNECTION CHANGE.
3. KEY DIMENSIONS EQUAL 0.500"x 0.500"x 3.88" (MOTOR SUPPLIED WITH KEY)

TOSHIBA RESERVES THE RIGHT TO MAKE CHANGES OF TECHNICAL IMPROVEMENT AND THE DATA MAY CHANGE WITHOUT NOTICE

PRELIMINARY

DO NOT USE FOR CONSTRUCTION, INSTALLATION, OR APPLICATION PURPOSES UNLESS THE DRAWING IS MARKED AS CERTIFIED

CERTIFIED



TOTALLY ENCLOSED FAN COOLED  
FOOTED C-FACED  
3 PHASE INDUCTION MOTOR  
324TC-326TC F1 ASSEMBLY

DRAWING #: MDSL005-06

REV. DATE: 07/09/18 REV. #: 3 PER.: M. O'DOWD

REV. DESCRIP.:

**TYPICAL MOTOR PERFORMANCE DATA**

Model: 0256SDSR42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1180	324TC	230/460	60	3	62/31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.0	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25.00	18.6	31	93.3	81.4
¾ Load	18.75	14.0	24	93.1	78.1
½ Load	12.50	9.3	18.9	91.7	68.8
¼ Load	6.25	4.7	14.8	85.1	46.2
No Load			12.4		4.9
Locked Rotor			182		41.8

Torque				Rotor wk <sup>2</sup>
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft <sup>2</sup> )
111	245	215	290	11.30

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
35	15	-	6312ZC3	6312ZC3	639

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:EQP Global SD CFace Footed  
Mounting:C-Face Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	4/19/2012	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**TYPICAL MOTOR PERFORMANCE DATA**

Model: 0256SDSR42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	970	324TC	190/380	50	3	76/38
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.0	CONT	91.7	B		40 C

Load	HP	kW	Amperes	Efficiency (%)	Power Factor (%)
Full Load	25.00	18.6	38	93.2	79.0
¾ Load	18.75	14.0	29	93.9	75.1
½ Load	12.50	9.3	21	93.8	66.1
¼ Load	6.25	4.7	16.2	84.8	51.6
No Load			11.6		4.6
Locked Rotor			239		35.1

Torque				Rotor wk <sup>2</sup>
Full Load (lb-ft)	Locked Rotor (% FLT)	Pull Up (% FLT)	Break Down (% FLT)	Inertia (lb-ft <sup>2</sup> )
135	170	145	205	11.30

Safe Stall Time(s)		Sound Pressure dB(A) @ 1M	Bearings*		Approx. Motor Weight (lbs)
Cold	Hot		DE	NDE	
41	21	-	6312ZC3	6312ZC3	639

\*Bearings are the only recommended spare part(s).

**Motor Options:**  
Product Family:EQP Global SD CFace Footed  
Mounting:C-Face Footed,Shaft:T Shaft

Customer	
Customer PO	
Sales Order	
Project #	

Tag:

All characteristics are average expected values.

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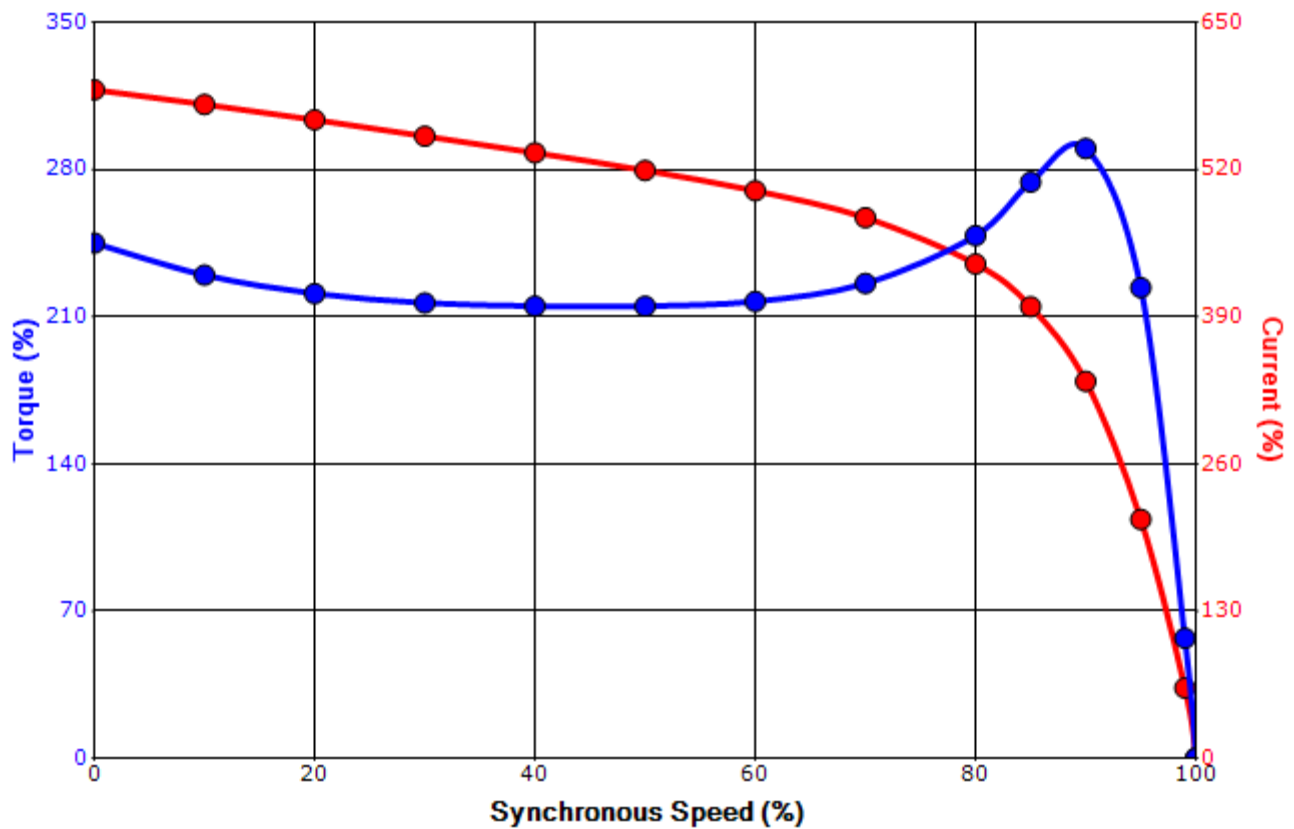
Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1119 / 0
Engr. Date	6/17/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: 0256SDSR42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	1180	324TC	230/460	60	3	62/31
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.15	CONT	93.0	B		40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
182	11.30	111	245	215			290	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

**TOSHIBA INTERNATIONAL CORPORATION · HOUSTON, TEXAS U.S.A.**

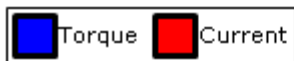
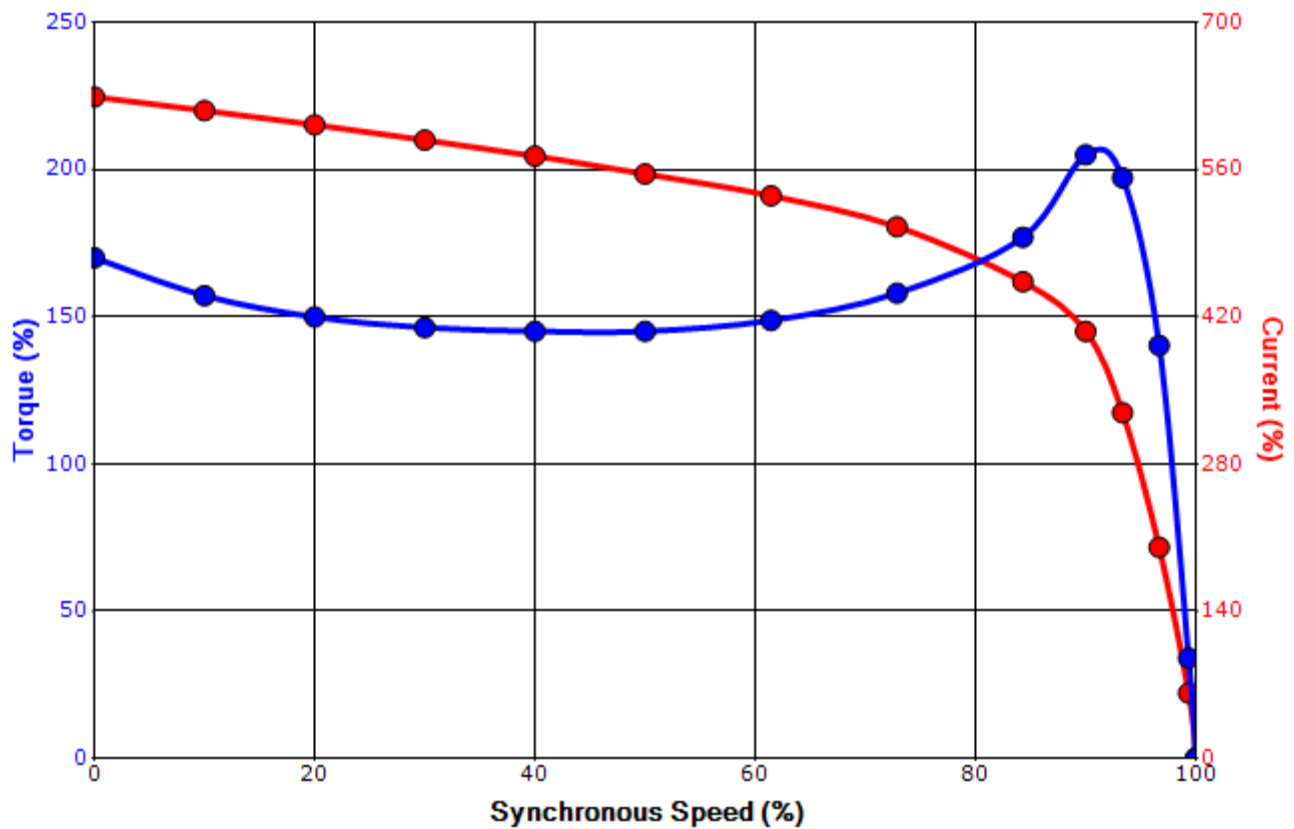
Engineering	aacosta	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	4/19/2012	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

**SPEED TORQUE/CURRENT CURVE**

Model: 0256SDSR42A-P

HP	kW	Pole	FL RPM	Frame	Voltage	Hz	Phase	FL Amps
25	18.5	6	970	324TC	190/380	50	3	76/38
Enclosure	IP	Ins. Class	S.F.	Duty	NEMA Nom. Eff.	NEMA Design	kVA Code	Ambient (°C)
TEFC	55	F	1.0	CONT	91.7	B		40 C
Locked Rotor Amps	Rotor wk <sup>2</sup> Inertia (lb-ft <sup>2</sup> )	Torque						Break Down (%)
		Full Load (lb-ft)	Locked Rotor (%)	Pull Up (%)				
239	11.30	135	170	145			205	

**Design Values**



Customer		wk <sup>2</sup> Load Inertia (lb-ft <sup>2</sup> )	-
Customer PO		Load Type	-
Sales Order		Voltage (%)	100
Project #		Accel. Time	-

Tag:

All characteristics are average expected values.

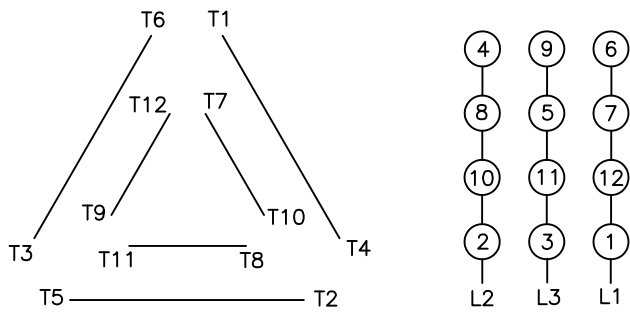
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Engineering	jhock	Doc. Written By	D. Suarez	Doc.# / Rev	MPCF-1121 / 0
Engr. Date	6/17/2014	Doc. Approved By	M. Campbell	Doc. Issued	6/8/2011

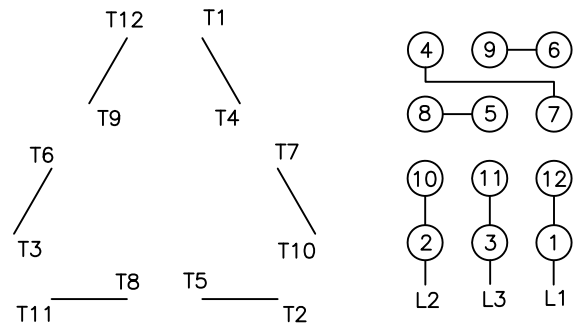
**Motor Connection Diagrams**  
12 Leads

Across-the-Line Starting / Running Connections

Low Voltage Delta



High Voltage Delta



Switch L1 and L2 to reverse rotation

Suitable for Wye-Delta Starting and Limited Part-Winding-Starting.  
Please Contact Toshiba International for specific connections.